

Patent Claims

1. Method for the production of a shoe with a sole (4), created within a casting mold featuring an upper casting mold edge (11), and an upper piece (8), which is formed of an upper (7) and an inner sole (5) that is fastened to the upper (7) and bonded to the sole (4) in the assembled shoe, which projects towards the side with an inner sole edge (10), wherein a fillet (9) is introduced into the shoe upper piece (8) that is comprised of inner sole (5) and upper (7) and the shoe upper piece (8) now with fillet (9) inserted, after filling in the shoe base material to seal the casting mold (1), is placed with its inner sole edge (10) on the casting mold edge (11) and to seal the casting mold (1) by means of a pressing frame (13) is pressed from above on the inner sole edge (10) and thus on the casting mold edge (11) so that a connection between the inner sole (5) and the sole (4) is then produced in the casting mold (1) by the fluid shoe base material, and in which the inner sole edge (10) is separated after demolding the shoe, **characterized in that** only the inner sole edge (10) rests on the edge of the casting mold (11) and the upper (7) is fixed internally to the inner sole (5) such that the shoe base material presses the inner sole (5) against the edge of the upper (12) that adjacent to the fillet (9).
2. Method according to Claim 1, **characterized in that** the edge of the upper (12) is connected to the inner sole (5) by a seam (6).
3. Method according to Claims 1 or 2, **characterized in that** the upper (7) is the strap of a sandal.